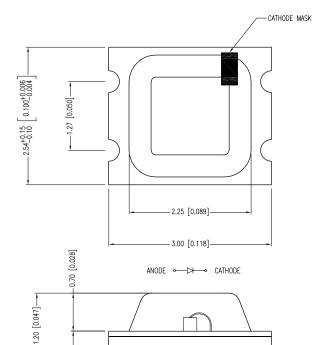
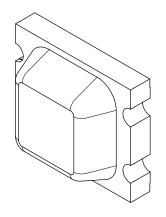
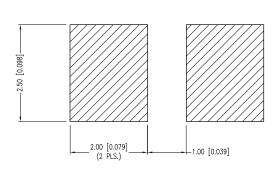
UNCONTROLLED DOCUMENT



1.00 [0.039] (2 PLS.)



RECOMMENDED	SOLDER	PAD	LAY0UT



PART NUMBER	CCL-CRS10SY	REV.	F
DATE	E.C.N. NUMBER AND REVISION COMMENTS		REV.
09.25.98	E.C.N. #10390 #10BRDR. & REDRAWN.		Α
12.11.98	E.C.N. #10484. ADDED SOLDER SPECS.		В
01.12.01	E.C.N. #10695. & REDRAWN IN 3D.		С
03.14.03	E.C.N. #10967.		D
12.01.06	E.C.N. #11148.		Ε
06.17.11	E.C.N. #10BRDR. & REDRAWN/#11730.		F

ELECTRO-OPTICAL (	CHARACTERISTICS TA =2	5°C	If=20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		590		nm	
FORWARD VOLTAGE		2.0	2.5	Vf	
REVERSE VOLTAGE	4.0			Vr	Ir=100μA
AXIAL INTENSITY		50		mcd	If=20mA
VIEWING ANGLE		180		2x theta	
EMITTED COLOR:	YELLOW				
EPOXY LENS FINISH	: WATER CLEAR				

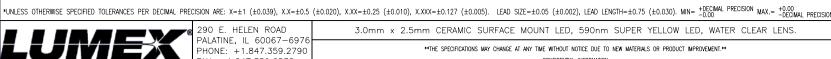
LIMITS OF SAFE OPERATION AT 25°C		
PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
OTE LOVE OUR DESIGN	0.5	

mΑ STEADY CURRENT 25 mΑ POWER DISSIPATION 65 mW mW/°C DERATE FROM 25°C -.33 ·C OPERATING TEMP. -30 TO +75 STORAGE TEMP. -40 TO +85 .C

\* t<10µS

SOLDER HEAT PROOF TEST:	DIPPING FOR 5 SEC. AT 250°C, 2 TIMES.
THERMAL SHOCK TEST:	15 MIN. AT +90°C, AND 15 MIN. AT -30°C, 25 CYCLES.
VIBRATION TEST:	50Hz, FULL AMPLITUDE WIDTH; 1.5mm, 2 HOURS VERTICALLY AND HORIZONTALLY, RESPECTIVELY.
MOISTURE TEST:	Ta=60°C, Rh=90%, 1,000 HOURS.
IRON SOLDERING:	20W IRON (SHARP TIP), 280-320°C, 5 SEC. MAX.,
SOLDER DIP METHOD:	TEMP. IS 240-260°C AND TIME IS WITHIN 10 SEC.
RE-FLOW SOLDERING:	SEE CHART.

E D CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2A STANDARDS



Creating LED and LCD Solutions Together\*

0.40

290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

WEB: WWW.LUMEX.COM

3.0mm x 2.5mm CERAMIC SURFACE MOUNT LED, 590nm SUPER YELLOW LED, WATER CLEAR LENS.

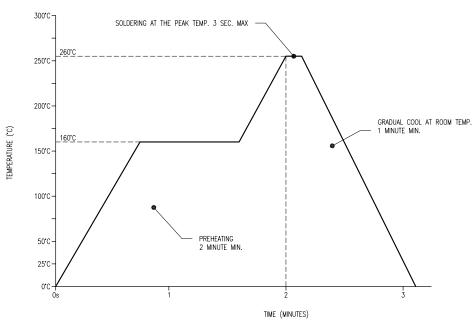
\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

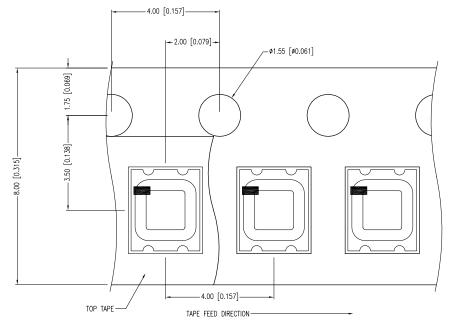
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N	UNCONTROLL	LED DOCUMENT
	DATE: 06.17.11	DRAWN BY: AB
	PAGE: 1 OF 2	CHKD BY: KF
	SCALE: NTS	APRVD BY: SS
UNIT: mm [INCH]		(Pb)

REV.

LEAD FREE REFLOW PROFILE





## NOTES:

- 1. PART SUPPLIED ON SUPER 8 TAPE AND REEL, 3,000 PIECES PER REEL.
- 2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.
- 3. WHITE CERAMIC CARRIER.

\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+DECIMAL}_{-0.00}$  PRECISION MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  PRECISION ARE: X=±1 (±0.039), X.XX=±0.5 (±0.020), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.003). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.$ UNCONTROLLED DOCUMENT



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DATE: 06.17.11 DRAWN BY: AΒ 2 OF 2 PAGE: CHKD BY: KF SCALE: NTS APRVD BY: SS UNIT: mm [INCH] (Pb)