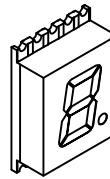
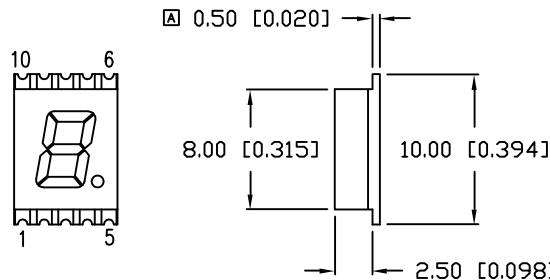


UNCONTROLLED DOCUMENT

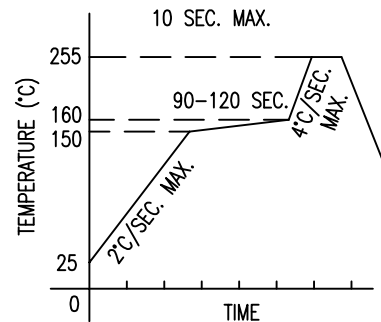
PART NUMBER
LDS-SMC2003RI-SY

REV.

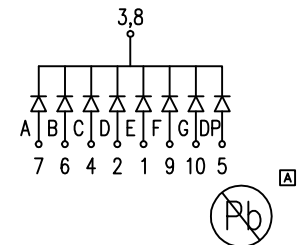
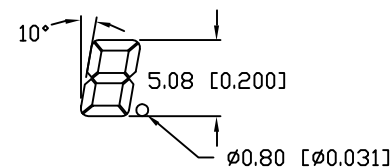
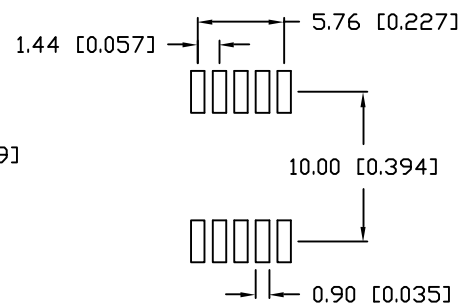
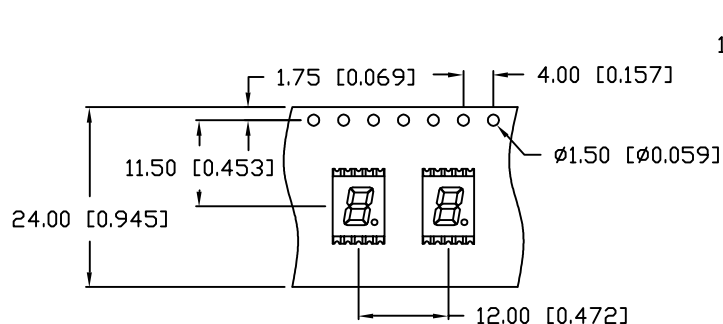
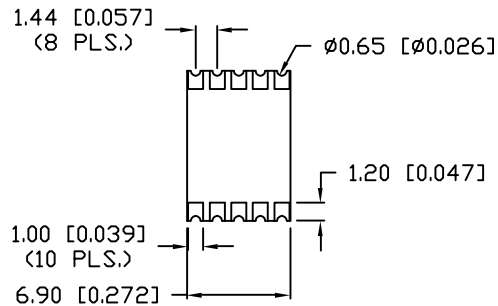
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #11446.	9.26.07



LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION -0.00 MAX= +0.00 -DECIMAL PRECISION

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REV.

PART NUMBER

LDS-SMC2003RI-SY

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RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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0.20" SINGLE DIGIT, SEVEN SEGMENT, SMT LED DISPLAY,
590nm YELLOW CHIPS, GRAY FACE WITH WHITE SEGMENTS,
COMMON CATHODE, 10 PADS.

DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE: 8.11.03
BC			PAGE: 1 OF 1
			SCALE: N/A