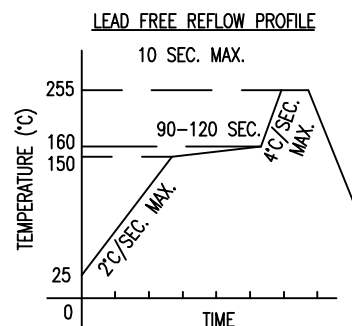
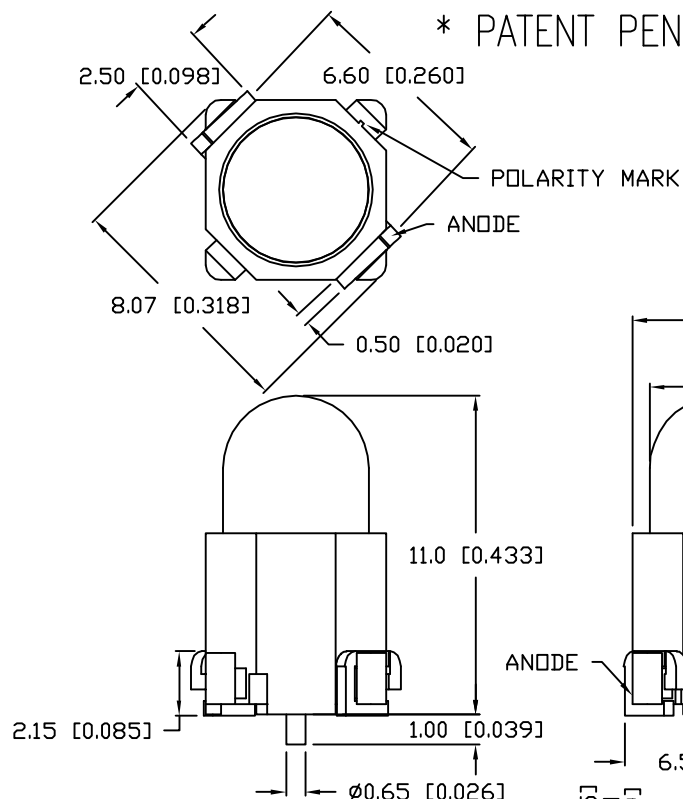


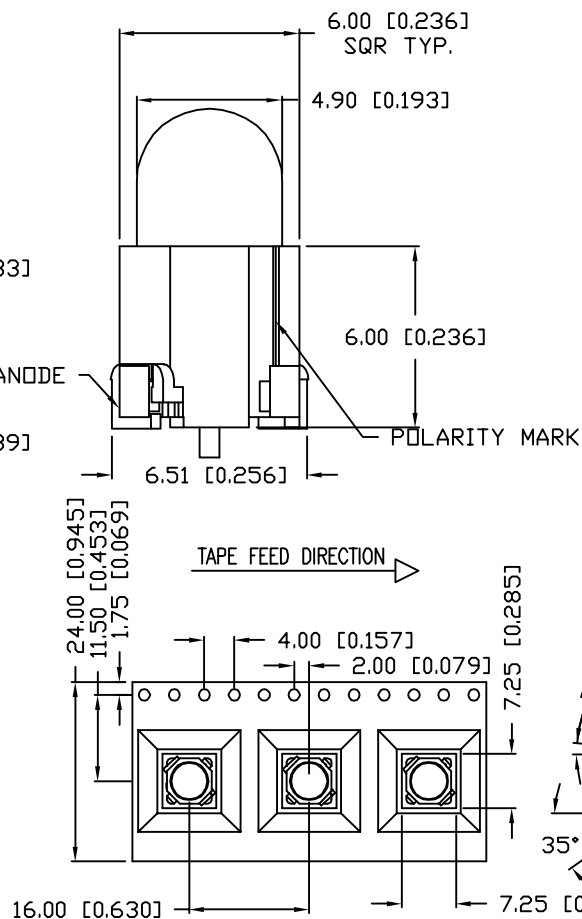
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* PATENT PENDING



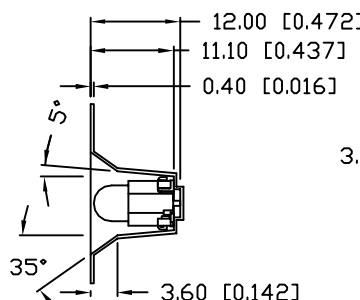
TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.=+DECIMAL PRECISION -0.00 MAX.=+0.00 -DECIMAL PRECISION



NOTE:

1. CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLES.



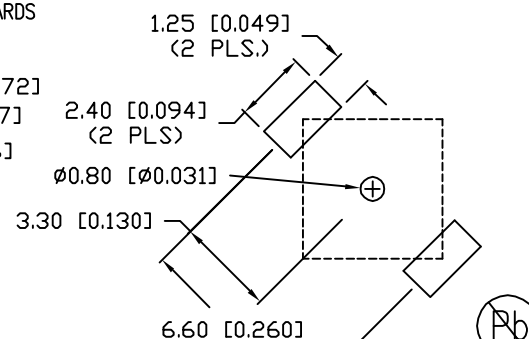
ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635		nm	
FORWARD VOLTAGE		2.2	2.6	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_r=100\mu\text{A}$
AXIAL INTENSITY	1500	3200		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		60		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C PER DIE

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	90	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-30 TO +80	°C
STORAGE TEMP.	-40 TO +100	°C

* $T < 10\mu\text{s}$

RECOMMENDED PAD LAYOUT



UNCONTROLLED DOCUMENT

REV.

PART NUMBER

SML-H1505SIC/A-TR

5mm SURFACE MOUNTED DOME LED,
635nm SUPER INTENSITY RED, WATER CLEAR.

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RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

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JN			PAGE: 1 OF 1
			SCALE: N/A