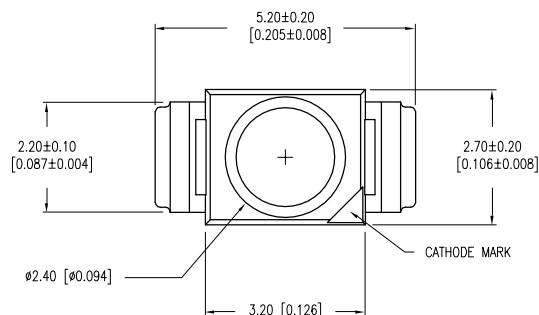
ELECTRO-OPTICAL CHARACTERISTICS $T_A = 25^\circ\text{C}$ $I_f = 20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		632		nm	
FORWARD VOLTAGE		2.0	2.4	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_r = 100\mu\text{A}$
AXIAL INTENSITY		80		mcd	$I_f = 20\text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

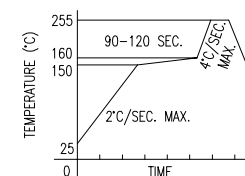
LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	60	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	60	mW
DERATE FROM 25°C	-1.2	mW/ $^\circ\text{C}$
OPERATING TEMP.	-40 TO +85	$^\circ\text{C}$
STORAGE TEMP.	-40 TO +85	$^\circ\text{C}$

* $t < 10\mu\text{s}$

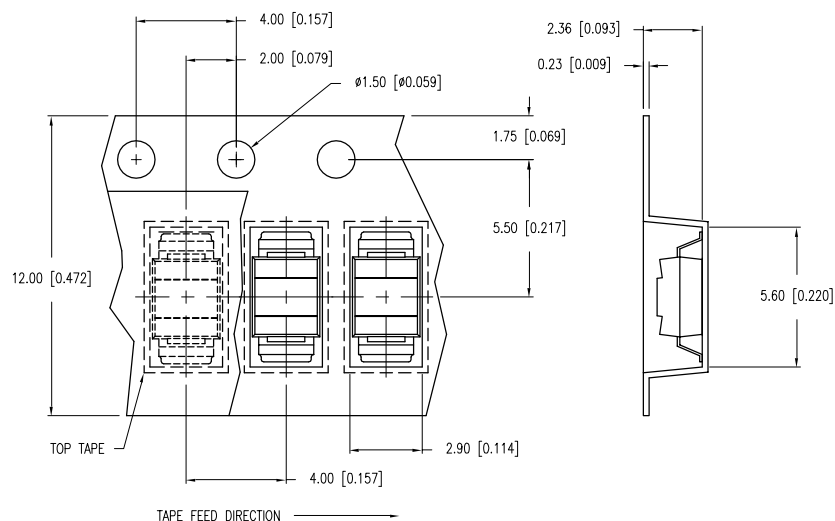
LEAD FREE REFLOW PROFILE

10 SEC. MAX.

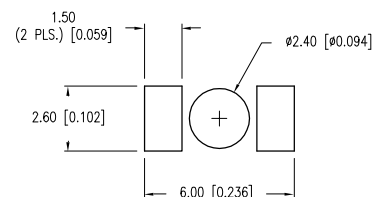
TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

NOTES:

- THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 2 STANDARDS

RECOMMENDED SOLDER PAD LAYOUT

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: $X = \pm 1$ (± 0.039), $X.X = \pm 0.5$ (± 0.020), $X.XX = \pm 0.25$ (± 0.010), $X.XXX = \pm 0.127$ (± 0.005). LEAD SIZE = ± 0.05 (± 0.002), LEAD LENGTH = ± 0.75 (± 0.030). MIN = $\frac{+DECIMAL PRECISION}{-0.00}$ MAX = $\frac{+0.00}{-DECIMAL PRECISION}$