## UNCONTROLLED DOCUMENT

RED

Ø2.40 [Ø0.094]

2.80±0.20

[0.110±0.008]

0.15 [0.006] 0.80 [0.031]

(2 PLS.)

3

0.70 [0.028]

(2 PLS.)

2.20±0.20 [0.087±0.008]

# 0.80 [0.031]

LEAD FREE REFLOW PROFILE

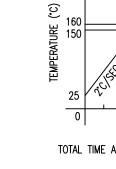
90-120 SEC

10 SEC. MAX.

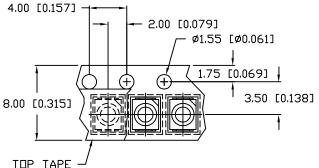
# RFD 3.20 [0.126] -1.90±0.20 [0.075±0.008] 0~0.10 [0.004]

3.50 [0.138]

TAPE FEED DIRECTION -



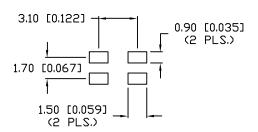
255



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

TIME

### RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER

SML-LX2832SRSRC-TR

ELECTRO-OPTICAL CHARACTERISTICS TA=25°C  $I_f = 20 \text{mA}$ 

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		660 (RED)		nm	
FORWARD VOLTAGE		1.7	2.2	$V_{f}$	
REVERSE VOLTAGE	4.0			$V_r$	Ir=100µA
AXIAL INTENSITY		60		mcd	$I_f = 20 \text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER	CLEAR			

### LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	100	mW
DERATE FROM 25°C	- 1.2	mW/°C
OPERATING TEMP.	-25 TO +85	•c
STORAGE TEMP.	- 30 TO +85	.c

\* t<10µS

### NOTES:

1. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 4 STANDARDS



REV.

\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=+DECIMAL PRECISION MAX.= +0.00 (±0.002), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=+DECIMAL PRECISION MAX.= +0.00 (±0.002), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.003). MIN=+DECIMAL PRECISION MAX.= +0.00 (±0.002), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.003). MIN=+DECIMAL PRECISION MAX.= +0.00 (±0.002), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), X.XX=±0.05 (±0.0

REV.

PART NUMBER SML-LX2832SRSRC-TR

2.8mm x 3.2mm SURFACE MOUNT WITH REFLECTOR CUP.

DUAL CHIP, 660nm RED, WATER CLEAR LENS.

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OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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9.11.07 PAGE: 1 OF 1 SCALE: N/A