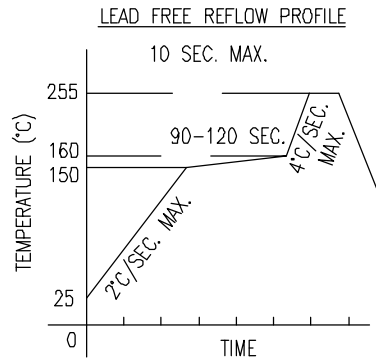
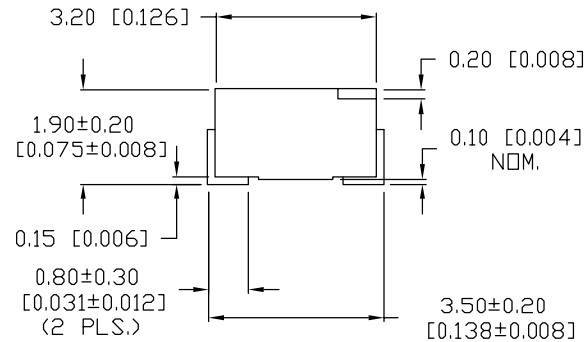
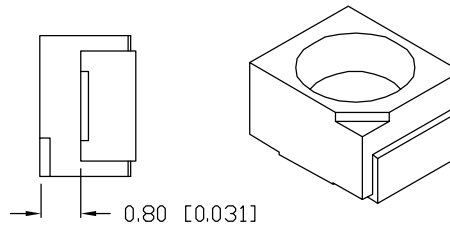
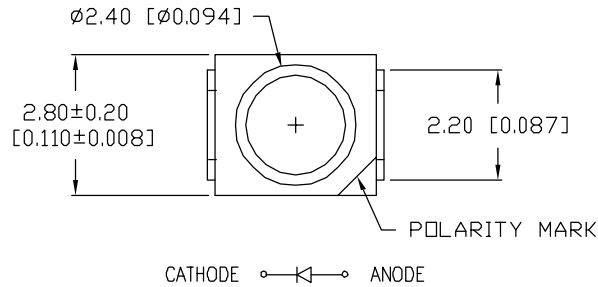
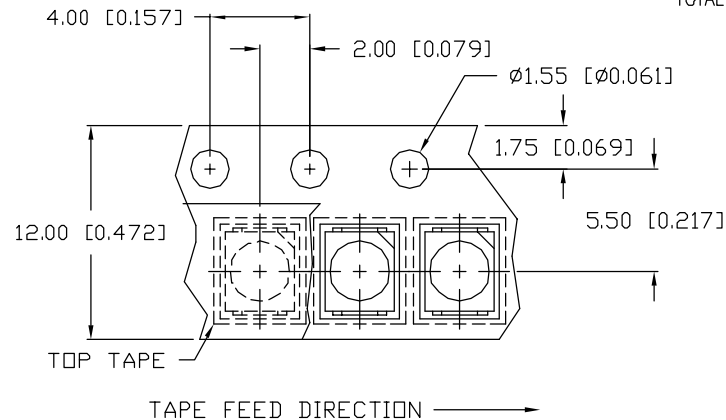
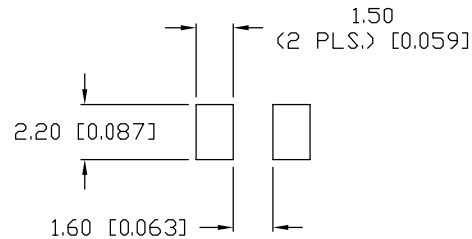




TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.



RECOMMENDED SOLDER PAD LAYOUT

ELECTRO-OPTICAL CHARACTERISTICS $T_A = 25^\circ\text{C}$ $I_f = 20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		640		nm	
FORWARD VOLTAGE		2.2	2.8	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_r = 100\mu\text{A}$
AXIAL INTENSITY	1000	1500		mcd	$I_f = 20\text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	50	mA
POWER DISSIPATION	140	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-40 TO +85	°C
STORAGE TEMP.	-40 TO +85	°C

* $t < 10\mu\text{s}$

NOTES:

1. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: $X = \pm 1$ (± 0.039), $X.X = \pm 0.5$ (± 0.020), $X.XX = \pm 0.25$ (± 0.010), $X.XXX = \pm 0.127$ (± 0.005). LEAD SIZE = ± 0.05 (± 0.002), LEAD LENGTH = ± 0.75 (± 0.030). MIN = +DECIMAL PRECISION MAX = +0.00 -0.00 -DECIMAL PRECISION

REV.

PART NUMBER

SML-LX2832ZIC/A-TR

2.8mm x 3.2mm SURFACE MOUNT LED WITH REFLECTOR,
640nm TS AlInGaP RED LED, WATER CLEAR LENS,
1,500 PIECES PER TAPE AND REEL.

CONFIDENTIAL INFORMATION

THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.

RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD
PALATINE, IL 60067-6976
PHONE: +1.847.359.2790
US WEB: www.lumex.com
TW WEB: www.lumex.com.tw

DRAWN BY:

JN

CHECKED BY:

APPROVED BY:

DATE: 01.23.09

PAGE: 1 OF 1

SCALE: N/A