

UNCONTROLLED DOCUMENT

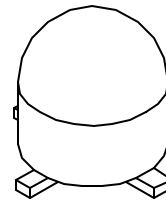
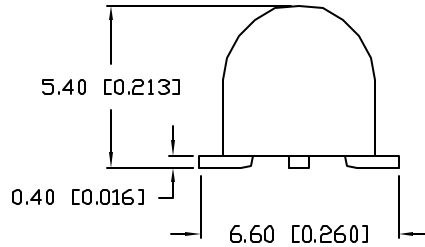
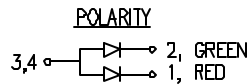
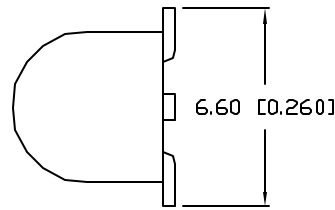
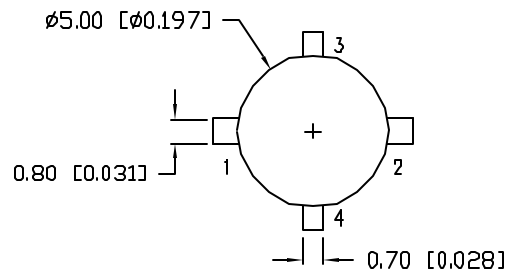
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PART NUMBER

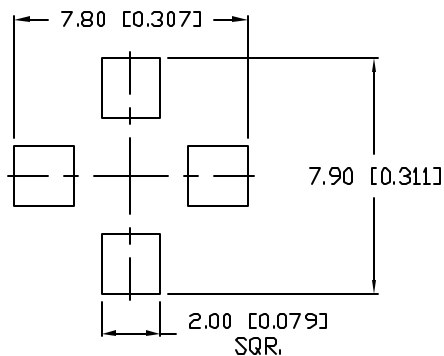
REV.

SML-LXL505IGW

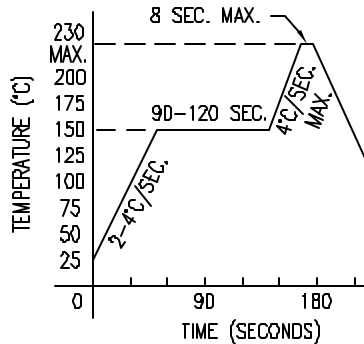
PRELIMINARY IN P/N DIR



RECOMMENDED SOLDER PAD LAYOUT



REFLOW PROFILE



ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE (R/G)		1.8/2.2	2.3/2.7	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_f=100\mu\text{A}$
AXIAL INTENSITY (R/G)		35/28		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		30		2x theta	
EMITTED COLOR:	RED/GREEN				
EPOXY LENS FINISH:	MILKY WHITE DIFFUSED				

LIMITS OF SAFE OPERATION AT 25°C PER CHIP

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		150	mA
STEADY CURRENT		30	mA
POWER DISSIPATION	(R/G)	75/80	mW
DERATE FROM 25°C		-1.2	mW/°C
OPERATING, STORAGE TEMP.		-40 TO +85	°C
SOLDERING TEMP.		+260	°C
2.0mm FROM BODY		3 SEC. MAX	

* $t < 10\mu\text{s}$

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=+DECIMAL PRECISION -0.00 MAX.=+0.00 -DECIMAL PRECISION

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T-5mm (T-1 3/4) SURFACE MOUNT DOMED LED, 4 LEADED,
 635nm RED/565nm GREEN BICOLOR LED,
 MILKY WHITE DIFFUSED LENS.

RELIABILITY NOTE
 OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY:

CHECKED BY:

APPROVED BY:

DATE: 5.17.01

CT

PAGE: 1 OF 1

SCALE: N/A