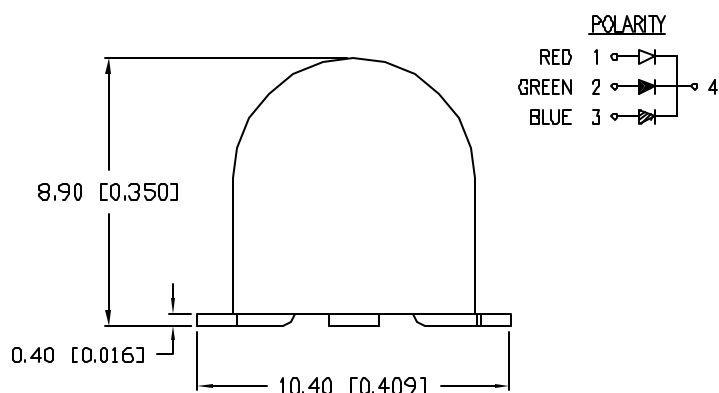
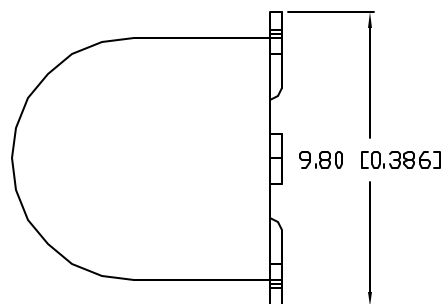
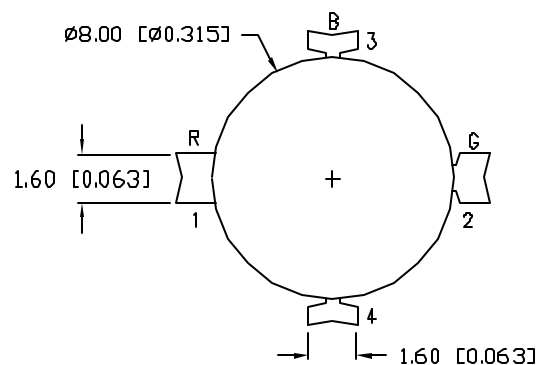
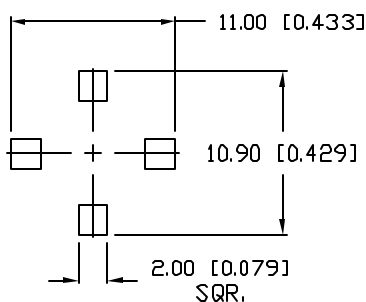


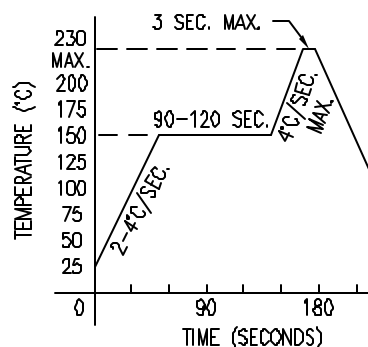
UNCONTROLLED DOCUMENT



RECOMMENDED SOLDER PAD LAYOUT



REFLOW PROFILE



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.=+DECIMAL PRECISION -0.00 MAX.=+0.00 -DECIMAL PRECISION

PART NUMBER
SML-LXL809SIUPGUSB

REV.
A

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10966.	3.11.03

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	RED	GREEN	BLUE	UNITS	TEST COND
PEAK WAVELENGTH	636	525	470	nm	
FORWARD VOLTAGE (TYP.)	2.0	3.5	3.5	V_f	
FORWARD VOLTAGE (MAX.)	2.8	4.0	4.0	V_f	
REVERSE VOLTAGE	5.0	5.0	5.0	V_r	$I_r=100\mu\text{A}$
AXIAL INTENSITY	900	800	900	mcd	$I_f=20\text{mA}$
VIEWING ANGLE	30	30	30	2x theta	
LED POSITION:	1	2	3		
EPOXY LENS FINISH: WATER CLEAR					

LIMITS OF SAFE OPERATION AT 25°C PER CHIP

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*	(R/G/B)	150/150/200	mA
STEADY CURRENT	(R/G/B)	30/25/30	mA
POWER DISSIPATION		105	mW
DERATE FROM 25°C		-1.2	$\text{mW}/^\circ\text{C}$
OPERATING, STORAGE TEMP.		-40 TO +85	$^\circ\text{C}$

* $t < 10\mu\text{s}$

CAUTION: STATIC SENSITIVE DEVICE
FOLLOW PROPER E.S.D. HANDLING PROCEDURES
WHEN WORKING WITH THIS PART.

REPLACES PART #: SML-LXL809SISPGUSBC

UNCONTROLLED DOCUMENT

REV.
A

PART NUMBER
SML-LXL809SIUPGUSB

T-8mm SURFACE MOUNT DOMED LED, 4 LEADED,
FULL COLOR RGB, WATER CLEAR LENS.

CONFIDENTIAL INFORMATION
THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD
PALATINE, IL 60067-6976
PHONE: +1.847.359.2790
US WEB: www.lumex.com
TW WEB: www.lumex.com.tw

DRAWN BY: CT	CHECKED BY:	APPROVED BY:	DATE: 3.7.02
			PAGE: 1 OF 1
			SCALE: N/A