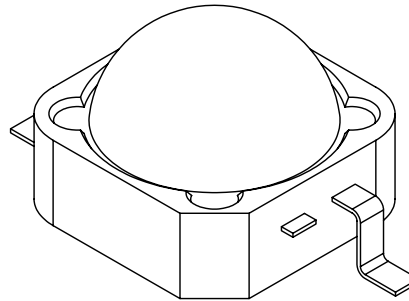
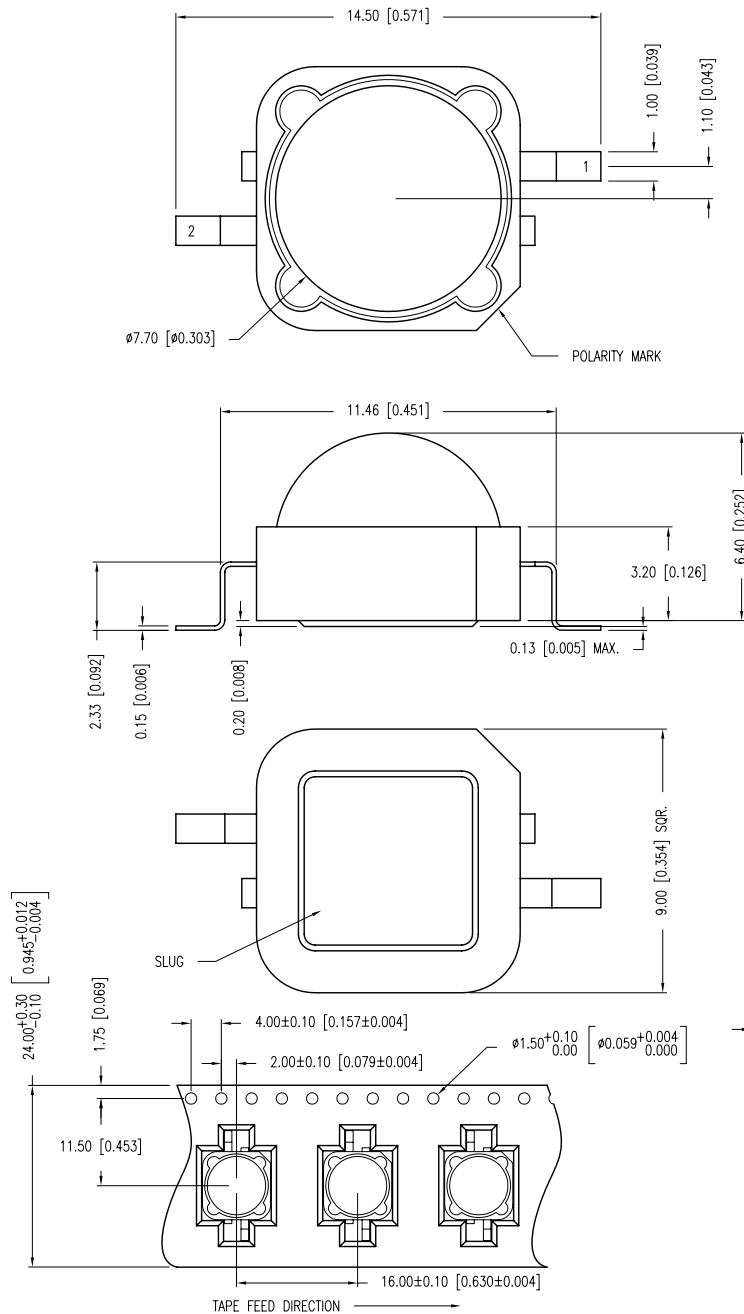
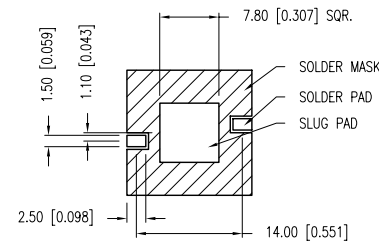


SOLDER PAD LAYOUT

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^{\circ}\text{C}$ $I_f=500\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635		nm	
FORWARD VOLTAGE		2.7	3.3	V_f	$I_f=500\text{mA}$
REVERSE VOLTAGE	5.0			V_r	$I_r=100\mu\text{A}$
AXIAL INTENSITY	35	42		I_m	$I_f=500\text{mA}$
VIEWING ANGLE		100		2θ theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	700	mA
STEADY CURRENT**	500	mA
LED JUNCTION TEMPERATURE	110	$^{\circ}\text{C}$
POWER DISSIPATION	1.65	W
THERMAL RESISTANCE	12	$^{\circ}\text{C}/\text{W}$
ELECTROSTATIC DISCHARGE TRESHOLD	8000	V
OPERATING, STORAGE TEMP.	-40 TO +100	$^{\circ}\text{C}$
IRON SOLDERING	350	$^{\circ}\text{C}$
SOLDERING TIME	3	SEC

* $T<10\mu\text{s}$

** WHEN MOUNTING ON MCPCB

NOTES:

1. NOT REFLOW SOLDERING COMPATIBLE.

CAUTION: STATIC SENSITIVE DEVICE
FOLLOW PROPER E.S.D. HANDLING PROCEDURES
WHEN WORKING WITH THIS PART.

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.= +DECIMAL PRECISION MAX.= +0.00 -DECIMAL PRECISION

UNCONTROLLED DOCUMENT