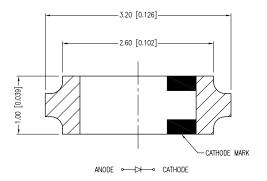
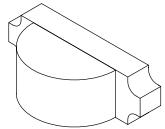
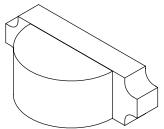
## UNCONTROLLED DOCUMENT





|              | 2.00 [0.079] |  |
|--------------|--------------|--|
| 1.50 [0.059] |              |  |



| ELECTRO-OPTICAL | CHARACTERISTICS TA | =25°C | If=20mA |          |           |
|-----------------|--------------------|-------|---------|----------|-----------|
| PARAMETER       | MIN                | TYP.  | MAX     | UNITS    | TEST COND |
| PEAK WAVELENGTH |                    | 565   |         | nm       |           |
| FORWARD VOLTAGE |                    | 2.2   | 2.6     | Vf       |           |
| REVERSE VOLTAGE | 5.0                |       |         | Vr       | Ir=100μA  |
| AXIAL INTENSITY |                    | 12    |         | mcd      | If=20mA   |
| VIEWING ANGLE   |                    | 130   |         | 2x theta |           |
| EMITTED COLOR:  | GREEN              |       |         |          |           |

WATER CLEAR

SML-LXR85SGC-TR

E.C.N. #10BRDR. & REDRAWN/ #11704.

E.C.N. NUMBER AND REVISION COMMENTS

REV.

В

REV.

Α

| LIMITO | ΛГ | CALL | OPERATION | ۸Т | 25.0 |
|--------|----|------|-----------|----|------|
| LIMI12 | U٢ | SAFE | UPERAIION | ΑI | 25 C |

EPOXY LENS FINISH:

E.C.N. #11248.

PART NUMBER

DATE

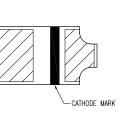
08.12.05

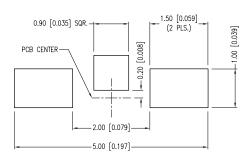
03.18.11

|            | UNITS                          |
|------------|--------------------------------|
| 100        | mA                             |
| 25         | mA                             |
| 65         | mW                             |
| -1.2       | mW/*C                          |
| -25 TO +85 | •C                             |
| -30 TO +85 | •C                             |
|            | 25<br>65<br>-1.2<br>-25 TO +85 |

В CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS

## RECOMMENDED SOLDER PAD LAYOUT





\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT



290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 565nm GREEN, WATER CLEAR LENS, 3K PER REEL.

\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

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| JIN | 0/10   | UNINIUZZ  | LD DOCOT  | <i>V/</i> _/ <i>V</i> / |
|-----|--------|-----------|-----------|-------------------------|
|     | DATE:  | 03.18.11  | DRAWN BY: | AB                      |
|     | PAGE:  | 1 OF 2    | CHKD BY:  | JD                      |
|     | SCALE: | NTS       | APRVD BY: | JD                      |
|     | UNIT:  | mm [INCH] | (Pa)      |                         |

UNCONTROLLED DOCUMENT PART NUMBER SML-LXR85SGC-TR REV. В DATE E.C.N. NUMBER AND REVISION COMMENTS REV. A LEAD FREE REFLOW PROFILE 08.12.05 E.C.N. #11248. Α 03.18.11 E.C.N. #10BRDR. & REDRAWN/ #11704. 300°C 10 SEC. MAX -250°C 4°C/SEC. MAX 200°C TEMPERATURE (°C) 90-120 SEC. NOTES: 150°C

> TIME (SEC.) TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

200s

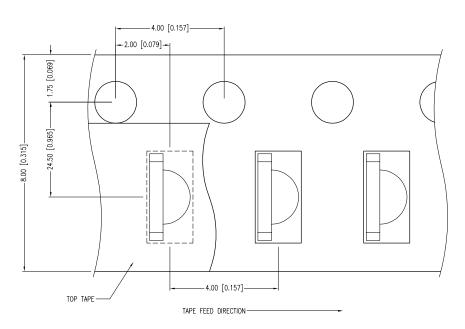
250s

300s

2°C/SEC. MAX

100s

50s



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION MAX.= +0.00 (±0.001), X.XXX=±0.127 (±0.005). UNCONTROLLED DOCUMENT



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100°C

50°C 25°C 0.C -

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 565nm GREEN, WATER CLEAR LENS, 3K PER REEL

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DATE: 03.18.11 DRAWN BY: AΒ PAGE: 2 OF 2 CHKD BY: JD SCALE: NTS APRVD BY: JD UNIT: mm [INCH] (Pb)

1. 3,000 PIECES PER REEL.

2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.