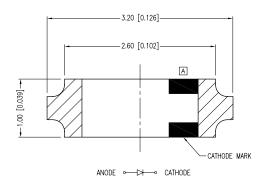
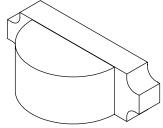
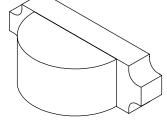
UNCONTROLLED DOCUMENT

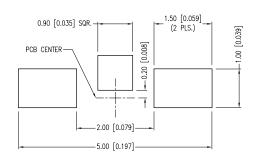




		2.00 [0.079]	_
1.50 [0.059]	0.50 [0.020]		
,	,		



RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER	SML-LXR85UWC-TR	REV.	В
DATE	E.C.N. NUMBER AND REVISION COMMENTS		REV.
08.12.05	E.C.N. #11248.		Α
03.18.11	E.C.N. #10BRDR. & REDRAWN/ #11704.		В

ELECTRO-OPTICAL	CHARACTERISTICS	TA =25°C	If= 20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		550 (WHITE	E)	nm	
FORWARD VOLTAGE		3.5	4.0	Vf	If=20mA
REVERSE VOLTAGE	5.0			Vr	Ir=10μA
AXIAL INTENSITY*		90		mcd	If=20mA
CHROMATICITY (X)		0.29			If=20mA
COORDINATES (Y)**	•	0.31			
VIEWING ANGLE		130		2x theta	
EMITTED COLOR:	WHITE				
EPOXY LENS FINISI	H: YELLOW	DIFFUSED			

*AXIAL INTENSITY TESTING CONDITION 550nm WAVELENGTH.

LIMITS OF SAFE OPERATION AT 25°C

SYMBOL	MAX	UNITS
Ιp	100	mA
1 _F	25	mA
PD	80	mW
TOPR	-30 TO +85	•C
T STG	-40 TO +85	*C
	IP IF PD TOPR	P

^{*} t<10µS

CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS

CAUTION: STATIC SENSITIVE DEVICE FOLLOW PROPER E.S.D. HANDLING PROCEDURES WHEN WORKING WITH THIS PART.



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WEB: WWW.LUMEX.COM

-CATHODE MARK

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $^{+DECIMAL}_{-0.00}$ PRECISION MAX= $^{+0.00}_{-0.00}$ MIN= $^{+0.00}_{-0.00}$ PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.003). MIN= $^{+0.00}_{-0.00}$ MIN= $^{+0.00}_{-0.00}$ PRECISION MAX= $^{+0.00}_{-0.00}$ P

0.5mm x 3.2mm	PCB, RIGHT	ANGLE SURFACE	MOUNT LED,	WHITE, YELLOW	/ DIFFUSED, 3K	PER REEL.

THE STEEDINGS WAS CHARGE AT ANY TIME WITHOUT NOTICE DOE TO NEW WATERWES ON THOUGHT.					
CONFIDENTIAL INFORMATION					
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KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.					

UNCONTROLLED DOCUMENT DATE: 03.18.11 DRAWN BY: AΒ PAGE: 1 OF 2 CHKD BY: JD SCALE: NTS APRVD BY: JD (P) UNIT: mm [INCH]

^{**}THE ICI STANDARD COLORIMETRIC SYSTEM.

UNCONTROLLED DOCUMENT SML-LXR85UWC-TR PART NUMBER REV. В DATE E.C.N. NUMBER AND REVISION COMMENTS REV. LEAD FREE REFLOW PROFILE 07.30.01 E.C.N. #10BRDR./ #10771. Α В 08.12.05 E.C.N. #11248. 300°C E.C.N. #10BRDR. & REDRAWN/ #11704. 03.18.11 10 SEC. MAX -250°C 4°C/SEC. MAX 200°C TEMPERATURE (°C) 90-120 SEC. NOTES: 150°C

> TIME (SEC.) TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

200s

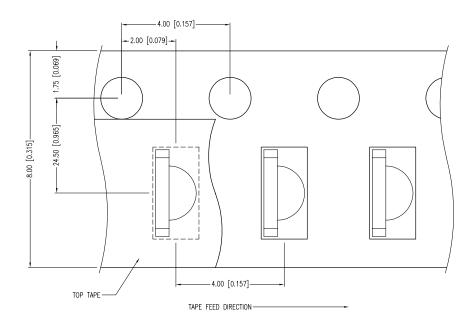
250s

300s

2°C/SEC. MAX

100s

50s



290 E. HELEN ROAD

Creating LED and LCD Solutions Together'

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100°C

50°C 25°C 0.C -

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, WHITE, YELLOW DIFFUSED, 3K PER REEL

THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.

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	0,,,,,			
DATE:	03.18.1	11	DRAWN BY:	AB
PAGE:	2 OF	2	CHKD BY:	
SCALE:	NTS		APRVD BY:	
UNIT: mm [INCH]		(Pb)		

1. 3,000 PIECES PER REEL.

2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.